



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4780-041
Job Sheet 175810



Part No: D4780-041

Job Qty: 6 ea

Part Name: Fwd Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.03.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/20
100	Waterjet	6 pcs	4/23/18	4/23/18	0.00	0.64	Waterjet1		SC 18/04/20
110	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/20
120	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC8-5		SC 18/04/20
130	Brake NC	6 pcs	4/23/18	4/23/18	0.08	0.26	Brake NC 2		SC 18/04/20
140	Small Fab	6 pcs	4/23/18	4/23/18	0.00	0.33	Small Fab-7		SC 18/04/20
150	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC5		SC 18/04/20
160	HandFinish	6 pcs	4/23/18	4/23/18	0.00	0.38	HandFinish1		SC 18/04/20
165	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC7-4		SC 18/04/20
170	Powdercoat	6 pcs	4/23/18	4/23/18	0.00	0.13	Powdercoat4		SC 18/04/20
180	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC3		SC 18/04/20
190	Small Fab	6 pcs	4/24/18	4/24/18	0.00	0.33	Small Fab-7		SC 18/04/20
200	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC5		SC 18/04/20
210	Packaging	6 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-2		SC 18/04/20
220	QC21-SA	6 Ea	4/24/18	4/24/18	0.00	0.00	QC21		SC 18/04/20

M138700

TEMP: 380°

START: 10:20

FINISH: 10:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.4332 sf (.0722 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	24 Ea (4 ea)	190-Small Fab	M134294
MS21059L3	Nut Plate	12 Ea (2 ea)	190-Small Fab	5060694

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	0	177	0
190-Small Fab	MS20426AD3-4	24	3,772	0
	MS21059L3	12	121	0

Part Specifications

Specifications could not be found.



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Container No: S063382



Part: D4780-041

Job No: 175810

Serial No/Batch: S063382

Revision:

Inspector:

Date: 04/20/18

